

Date: Wednesday, 20/05/2009 9:54:21 AM  
 User: Linda Lacelle

## Process Sheet

|                       |                                       |                  |                              |
|-----------------------|---------------------------------------|------------------|------------------------------|
| Customer              | : CU-DAR001 Dart Helicopters Services | Drawing Name     | : 212 DETAIL PARTS           |
| Job Number            | : 48017                               |                  |                              |
| Estimate Number       | : 13228                               |                  |                              |
| P.O. Number           | :                                     | Part Number      | : D2127251081                |
| This Issue            | : 20/05/2009 S.O. No. :               | Drawing Number   | : D212-725-1                 |
| Prsht Rev.            | : NC                                  | Project Number   | : N/A                        |
| First Issue           | : 1/1 Type : PURCHASED PARTS          | Drawing Revision | :                            |
| Previous Run          | : 45104                               | Material         | : N/A                        |
| Written By            | :                                     | Due Date         | : 27/05/2009 Qty: 1 Um: Each |
| Checked & Approved By | :                                     |                  |                              |
| Comment               | :                                     |                  |                              |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |    |            |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 0826 to Eagle Copters

"Assembly of D212-725-1-081 with Dart IPP D212-725-1-081"

Send a copy of this IPP

MAY 25 2009

C269/05/20 ①

|     |             |         |
|-----|-------------|---------|
| 2.0 | D2127251081 | Support |
|-----|-------------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT

MAY 25 2009

|     |                 |                              |
|-----|-----------------|------------------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES-ENGINEERING |
|-----|-----------------|------------------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

|          |                |             |                   |
|----------|----------------|-------------|-------------------|
| Pick:Qty | Part Number    | Description | Batch             |
| 1        | D212-725-1-081 | Support     | <u>45398-1.14</u> |

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-081 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48017

Part Number: D2127251081

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*AS*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*AS*

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*N/A*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/05/27*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*CY 09/05/26*

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.13**Discrepancy:

Fabricate D212-725-1-079 / -080, Gusset for Dart Aerospace.

Resolution:D212-725-1-079/-080 fabricated IAW D212-725-1 Dwg Pg. 30.  
Material 0.040 2024T3, Batch No. 0921**1.13** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/5/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

**Squawk: 1.14**Discrepancy:

Fabricate D212-725-1-081, Support for Dart Aerospace.

Resolution:D212-725-1-081, Support fabricated IAW D212-725-1 Dwg Pg. 31.  
Material 0.050 304ss, Batch No. 66150**1.14** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

**Squawk: 1.15**Discrepancy:

Fabricate D212-725-1-083 / -084, Shelf Splice for Dart Aerospace.

Resolution:D212-725-1-083 / -084, Shelf Splice fabricated IAW D212-725-1 Dwg Pg. 32.  
Material 0.050 2024T3, Batch No. 01947**1.15** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

**Squawk: 1.16**Discrepancy:

Fabricate D212-725-1-085, Bracket for Dart Aerospace.

Resolution:D212-725-1-085, Bracket fabricated IAW D212-725-1 Dwg Pg. 32.  
Material 0.050 2024T3, Batch No. 01947**1.16** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*